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## SISSONS ONE PACK ETCH PRIMER

**PRODUCT DESCRIPTION:** Based on a blend of Polyvinyl Butyrol and Epoxy Resin.

**RECOMMENDED TYPICAL USES:** Suitable as a metal pretreatment and primer for surfaces such as steel, aluminum, galvanize, iron, and zinc. Must not be allowed to stand overnight, recoat within 4-6 hours.

**ADVANTAGES:**

1. One pack, no catalyst required.
2. Excellent adhesion on steel, aluminum and Galvanize surfaces

**SURFACE PREPARATION:** All surfaces should be thoroughly clean and dry

**CLEANING OF EQUIP**

**AFTER USE:** Care must be taken to clean equipment immediately after use because of the strong adhesion of dried primer to metal surfaces.

**DIRECTIONS FOR USE:** This is a single pack, self-etching chromate primer possessing an indefinite pot life and supplier in a ready for use form requiring no thinning. This material is recommended as a pre-treatment for surfaces such as aluminum, galvanized iron, etc. which would normally present a painting problem. It is not a replacement for standard primers but should be used in conjunction with them.

**TECHNICAL DATA**

**PRODUCT REF:** PRI SERIES

**GENERIC TYPE:** Polyvinyl Butyral/ Zinc Chromate/ Phosphoric Acid

**COLOUR:** Yellow\Green

**PACK SIZES:** 1 US Gallon

**SPREADING RATE:** N/A

**FLASH POINT:** 83 °F or 28 °C

**DRYING TIMES:** 40-60 minutes

**APPLICATION METHODS:** Sissons One Pack Etch Primer can be applied by brush or spray and it is essential that only a thin coat is applied as the material relies upon a chemical etching of the metal surface to form a bond at the interface.

**THINNER/CLEAN UP:** Sissons N.C. Lacquer Thinner or Methylated Spirits.

**SOLIDS BY WEIGHT:** 20.23%

**SOLIDS BY VOLUME:** 13.25%

**V.O.C.:** 750 gm / litre

**CAUTION:** Contain acid. Great care should be exercised in handling this product.

**STIR WELL BEFORE USE**

These recommendation and data are offered in good faith, but without guarantee or warranty, as conditions and methods of use of our products are beyond our control

**ANSA Coatings Limited**