



Good Looks That Last  
AN ISO CERTIFIED COMPANY

PDS No: ENP 001/18  
Date: 12/9/18  
Rev:2

---

## SISSONS INDUSTRIAL ENAMEL

**PRODUCT DESCRIPTION:** A top quality Alkyd based Enamel for general purpose use.

### TECHNICAL DATA

#### **RECOMMENDED TYPICAL USES:**

#### **ADVANTAGES:**

1. High Gloss.
  2. Fast drying.
  3. Resistant to oil grease etc.
  4. Available in standard machinery colours.
- Formulated for all types of paint, machinery, agricultural implements, machines and tools.

#### **DIRECTIONS FOR USE: New Machinery – Unpainted:**

1. Remove all rust, mill scale, dirt, grease, oil etc. by thorough wire-brushing or power tool cleaning followed by solvent wiping.
2. Apply One (1) full coat of Sissons Zinc Chromate Primer and allow to dry overnight.
3. Finish with One or Two coats of Sissons Industrial Enamel, allowing 10-12 hours between coats.

#### **Previously Painted Machinery:**

1. Remove any loose, flaking paint or rust by wirebrushing and dusting off.
  2. Solvent wipe using Sissons Paint Thinners.
  3. Spot prime all bare patches with Sissons Zinc Chromate Primer and allow to dry overnight.
  4. Rub lightly with abrasive paper
  5. Finish with one or two coats of Sissons Industrial Enamel, allowing 10-12hrs drying between coats.
- 

**PRODUCT REF:** ENP SERIES

**GENERIC TYPE:** Medium Soybean Oil

**COLOUR:** N\A

**PACK SIZES:** ¼ US & 1 US Gallon

**SPREADING RATE:** 400-420 sq ft / US Gallon

**FLASH POINT:** 113 °F or 45 °C

**DRYING TIMES:** Touch Dry: 1 ½ to 2 hours  
Hard Dry: 10 to 12 hours

**APPLICATION METHODS:** Brush or spray. For spray application thin with 1 – 1 ½ pt Sissons Paint Thinner / US Gallon of paint.

**THINNER/CLEAN UP:** Sissons Industrial enamel thinners

**SOLIDS BY WEIGHT:** 58.49%

**SOLIDS BY VOLUME:** 42.20%

**V.O.C.:** 487.95 gm / litre

These recommendation and data are offered in good faith, but without guarantee or warranty, as conditions and methods of use of our products are beyond our control

**ANSA Coatings Limited**