



WOODEN SURFACES

All wood to be finished should be dried and sanded to a sound surface. Knots should be sealed with Sissons Sanding Sealer. Nail holes, cracks, joints etc. should be filled with a wood filler. Wood could be finished as follows:

1. Clear Varnished-Sealing of knots unnecessary
2. Stained and Varnished-Sealing of knots unnecessary
3. Painted-Knots must be sealed.

1. CLEAR VARNISHED

New Wood

(i)Apply two 2 coats Sissons Polyurethane Varnish.
Allow 6 – 8 hours between coats and sand
Lightly to remove “nibs” before applying another coat.

(ii)Apply three 3 coats Sissons Hi-Gloss Varnish as in (i) above.

(iii)For porous wood such as grooved ply, sand lightly and apply one 1 coat of Sissons Sanding Sealer and follow (1) or (2) above.

Previously Varnished Wood

(i)Good condition but discoloured - Wash with soap detergent (solution - Sand lightly to “kill” gloss and apply one (1) coat of Sissons-Polyurethane Varnish or Sissons Hi-Gloss Varnish.

(ii) Cracking and flaking varnish – sand down to a sturdy surface. If fungus infested sterilize using Sissons Biocidal Solution and allow to dry before finishing as for new wood.

2. STAINED & VARNISHED

(i)Apply one (1) coat Sissons Oil Varnish Stain bearing in mind that the colour of the base wood influences the colour of the stain e.g. Light oak stain on white pine looks lighter than on pitch pine. Sand lightly and finish with two (2) coats Sissons Polyurethane Varnish of Sissons Hi-Gloss Varnish.

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3. PAINTED

New Wood

(i) One (1) coat Sissons Super Gloss, thinned with (about 1 pt.) Sissons Paint Thinners per Gallon of paint followed by two (2) coats Super Gloss unthinned – allowing overnight drying and light sanding between coats.

(ii) One (1) coat Sissons Universal Undercoat, followed by two (2) coats Sissons Super Gloss – light sanding and overnight drying between coats.

(iii) One (1) Coat Sissons Universal Undercoat followed by two (2) coats Sissons Marine Gloss Enamel - light sanding and overnight drying between coats.

(iv) Other combination depending on cost and type of exposure are possible and these could be best verified with Ansa Coatings Limited Technical Department.

Previously Painted Wood

Painted wood in good condition – sand lightly to “kill” gloss and apply one (1) coat Sissons Super Gloss, two (2) coats may be needed if there is a change in colour. Cracking and flaking paint must be removed to a sound surface and then treated as for new work.

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